

Date: Wednesday, 07/03/2007 12:35:54 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET ASS'Y
Job Number	: 31050	Part Number	: D3531041
Estimate Number	: 12525	Drawing Number	: UNDER REVIEW <i>prototype</i>
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 07/03/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsh Rev.	: NC	Material	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Due Date	: 09/03/2007 Qty: 1 Um: Each
Previous Run	: 28427		
Written By	:		
Checked & Approved By	:		
Comment	: Est Rev A New Issue 06-09-08 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D35311	BRACKET
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) BRACKET <i>B 3105 1</i>
2.0	D35313	BRACKET FRONT PLATE
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) BRACKET FRONT PLATE <i>B 3105 2</i>
3.0	MS20470AD44	Rivet, Universal Head
		Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s) Rivet, Universal Head <i>M 102328 X/2</i>
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg D3531 <i>MUL 07/03/12</i>
5.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP <i>AL 07/03/12 ①</i>
6.0	POWDER COATING	POWDER COATING
		Comment: POWDER COATING Powder Coat Black Sandtex (Ref. 4.3.5.7) as per Q31005 4.3 <i>PNH 07/03/12</i>

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7.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _____

U 07-03-12

9.0	MISC	MISCELLANEOUS
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Comment: MISCELLANEOUS

ATTN: CHARGE TO W/O 00053

U 07-03-13

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

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Job Completion



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